

Work Order ID 101390

101390

Page 1

Item ID: D2669-45

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: End Plate

Stop *NS2*

Start Date: 5/9/2013 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/13/2013 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: *WLF*

Date: *13-5-11*

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2669

A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: *A*

Prog Rev: *A*

5052 . 063

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

4 0 Jm 13-5-11

4 0 Jm 13-5-11

Work Order ID 101390***101390***

Page 2

Item ID: D2669-45

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: End Plate

Stop ***NS2***

Start Date: 5/9/2013 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/13/2013 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: WA-003 0.00***130***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release 0.00

140

QC

Memo

0.00

Quality Control

13/5/13
ML5 13-05-13

Picklist Print

Thursday, May 09, 2013 8:32:30 AM

Page 1

Work Order ID: 101390

Parent Item: D2669-45

Parent Item Name: End Plate

Start Date: 5/9/2013

Required Date: 5/13/2013

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 13.05.09 AS PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.063		Purchased	No			100	sf	291.2125	0.0694	0.2922105			
M6061-T6.063 Sheet										0.3			Jm3-S-11

Location

MAT021

~~123135~~

~~124003~~

~~125431~~

Loc Qty

291.2125

~~120.5625~~

~~80.9~~

~~89.75~~

Loc Code

M5052.063

H32

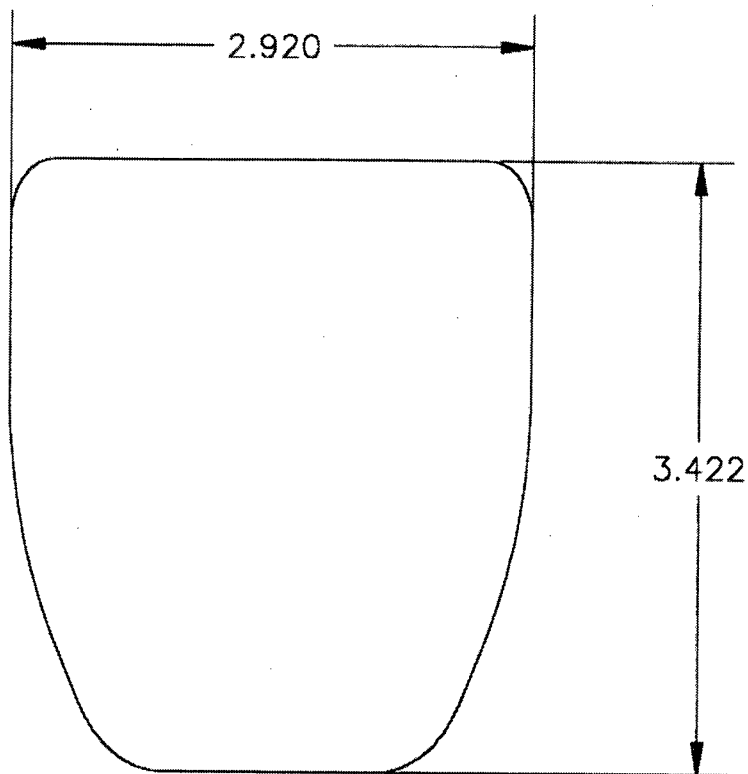
120603



DESIGN BW	DRAWN BY BW	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MB</i>	APPROVED BW	DRAWING NO. D2669	REV. A SHEET 1 OF 1
DATE 97.04.07		TITLE END PLATE	SCALE 1:1

RELEASED
97 04 14 BW

NO LONGER APPLICABLE
not for production 99.01.20
used in G40 step



101396

D2669-45

MATERIAL: 5052-H32 OR 6061-T6 0.063 THICK

